



## WH-ADAPT

Use -S dies in "Walnut Hill" press

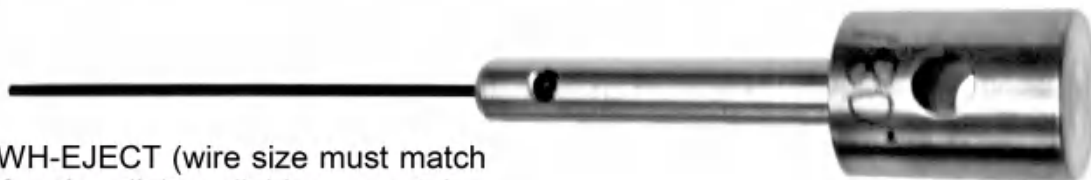
### Description:

The WH-ADAPT ram adapter allows the use of Corbin -S type dies in the "Walnut Hill" press. Dies which do not require a captive ejection punch use this adapter to hold the die and operate the internal punch. Point forming dies, and others which require a captive ejection punch, also need the WH-EJECT ejection punch. To hold the -S type external punch in the press head, a standard Corbin FPH-1-S floating punch holder is screwed into the press head.

### Operation:

1. Place the floating punch extension or "slug" into the press ram with the small end facing up.
2. Screw the threaded adapter body into the top of the press, aligning the hole in the adapter with the projecting end of the "slug".
3. Screw the Corbin -S die in the top of the adapter with the internal punch aligned in the adapter.
4. Install the top or external punch in a Corbin FPH-1-S floating punch holder, screwed into the top of the press. Adjust the punch holder as required to perform the operation, as you would normally with the original punch holder and punch.

For PF-1-S point forming dies, remove the "slug" and install the WH-EJECT special ejection internal punch in the ram. Then screw the adapter body into the top of the ram, and finally install the point forming die while making sure the wire ejection pin enters the hole in the threaded end of the die. Use the cross pin which comes with your press to secure the ejection punch as you normally would with the original dies and punches.



Optional WH-EJECT (wire size must match the point forming die) available separately.