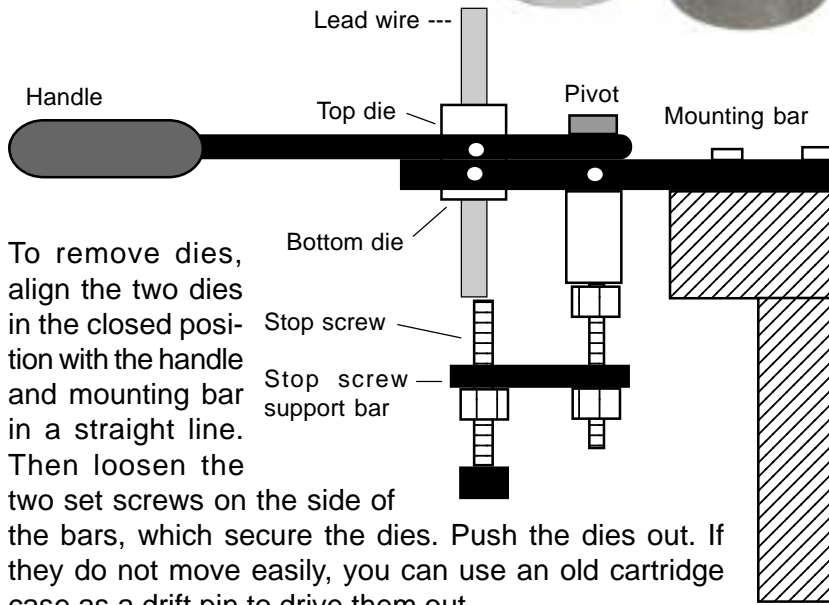


CORBIN

PCS-1D Core Cutter Dies



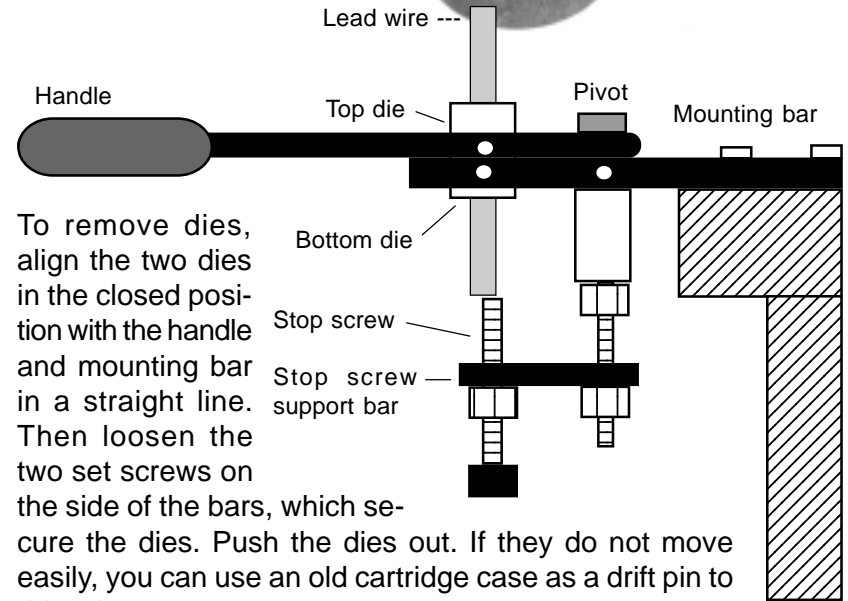
To remove dies, align the two dies in the closed position with the handle and mounting bar in a straight line. Then loosen the two set screws on the side of the bars, which secure the dies. Push the dies out. If they do not move easily, you can use an old cartridge case as a drift pin to drive them out.

To install new dies, move the handle so about half the die hole is covered by the mounting bar (open position). Then, using the surface of the opposite bar as a stop, press the dies into place with the sharp edge of the die holes together, facing inward toward each other.

The taller of the two dies goes on top, and the shorter one goes on the bottom. One side of each die is chamfered. Make sure that the two chamfered edges of the die holes face away from each other, one pointed up and one pointed down. The two sharp edges do the cutting. While pressing firmly on the die, secure the set screw to hold it in place. Do this with both dies. If you install the dies with the handle and mounting bar in line, you may lock up the tool by allowing one die to slip past the junction and into the opposite die hole!

CORBIN

PCS-2D Core Cutter Dies



To remove dies, align the two dies in the closed position with the handle and mounting bar in a straight line. Then loosen the two set screws on the side of the bars, which secure the dies. Push the dies out. If they do not move easily, you can use an old cartridge case as a drift pin to drive them out.

To install new dies, move the handle so about half the die hole is covered by the mounting bar (open position). Then, using the surface of the opposite bar as a stop, press the dies into place with the sharp edge of the die holes together, facing inward toward each other.

The taller of the two dies goes on top, and the shorter one goes on the bottom. One side of each die is chamfered. Make sure that the two chamfered edges of the die holes face away from each other, one pointed up and one pointed down. The two sharp edges do the cutting. While pressing firmly on the die, secure the set screw to hold it in place. If you install the dies with the handle and mounting bar in line, you may lock up the tool by allowing one die to slip past the junction and into the opposite die hole!